

Models- 9225 – 9235

Commercial Vacuums

Page 2 Product Information

Page 3 Product Dimensions

Page 4 Specifications

Page 5 Important Safety Instructions

Page 5-8 Installation

Page 9 Programming

Page 10 Operating

Page 10 Maintenance

Page 11 Troubleshooting

Page 12-17 Parts List

Page 18-21 Wiring Diagram



PRODUCT INFORMATION

Please take a moment to fill out the information below in order to aid us with any future sales or service inquiries. Model number and serial number information can be found on the serial tag located inside the control box and/or on the lower exterior of the can. Key number can be found on the tag that comes attached to the keys. There may be more than one key number depending on unit.

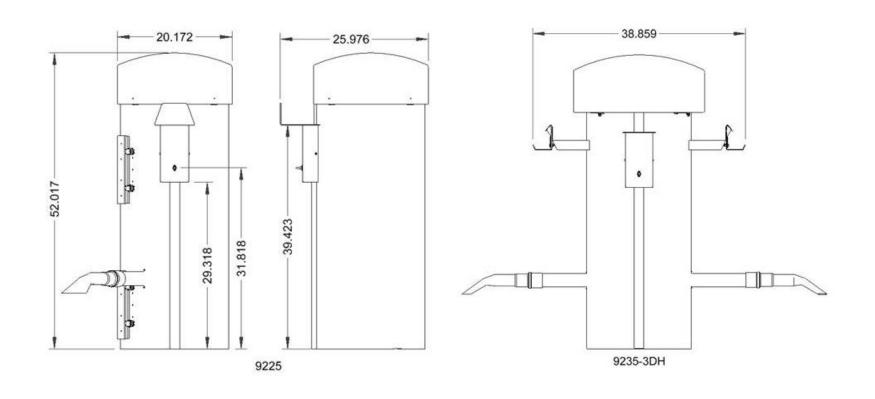
Please keep this information with your records.

MODEL#:	
SERIAL#:	
KEY NUMBER(S):	
DATE PURCHASED:	
DISTRIBUTOR:	

J.E. Adams Industries 1025 63rd Ave. S.W. Cedar Rapids, IA 52404 1-800-553-8861

www.jeadams.com

PRODUCT DIMENSIONS



Specifications

<u>Unit specifications:</u> (9225, 9225-2, 9235, 9235LD)

Voltage: 120vac, 60hz

Amperage: (1) 20 amp service is required for this unit.

Weight: 110-135 lbs with pallet attached.

2 Motor 120V Vacuum Units

Vac specifications:

Motors: (2) 120vac vacuum motors. Fuses: (2) 10 amp inline fuses.

<u>Unit specifications:</u> (9225-3, 9235-3, 9235-3LD, 9235-3DH, 9235-3DH-WALL)

Voltage: 120vac, 60hz

Amperage: (1) 30 amp service is required for this unit.

Weight: 140 lbs with pallet attached.

3 Motor 120V Vacuum Units

Vac specifications: (9225-3, 9235-3, 9235-3LD, 9235-3DH, 9235-3DH-WALL)

Motors: (3) 120vac vacuum motors. Fuses: (3) 10 amp inline fuses.

<u>Unit specifications:</u> (9225-220V, 9235-220V, *9235-3-220V, *9235-3DH-220V)

Voltage: 220v, 50hz

Amperage: (1) 15 amp service is required for 2 motor units, *(1) 20 amp service is required for 3 motor units.

Weight: 125-140 lbs with pallet attached.

Vac specifications:

2 & 3 Motor 220V Vacuum Units

Motors: (2) or (3) 220vac vacuum motors depending on model. Fuses: (2) or (3) 8 amp inline fuses, depending on model.

Duty cycle time 4 minutes on, 4 minutes off.

NOTE: "UNIT INTENDED FOR COMMECIAL USE ONLY"

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following:

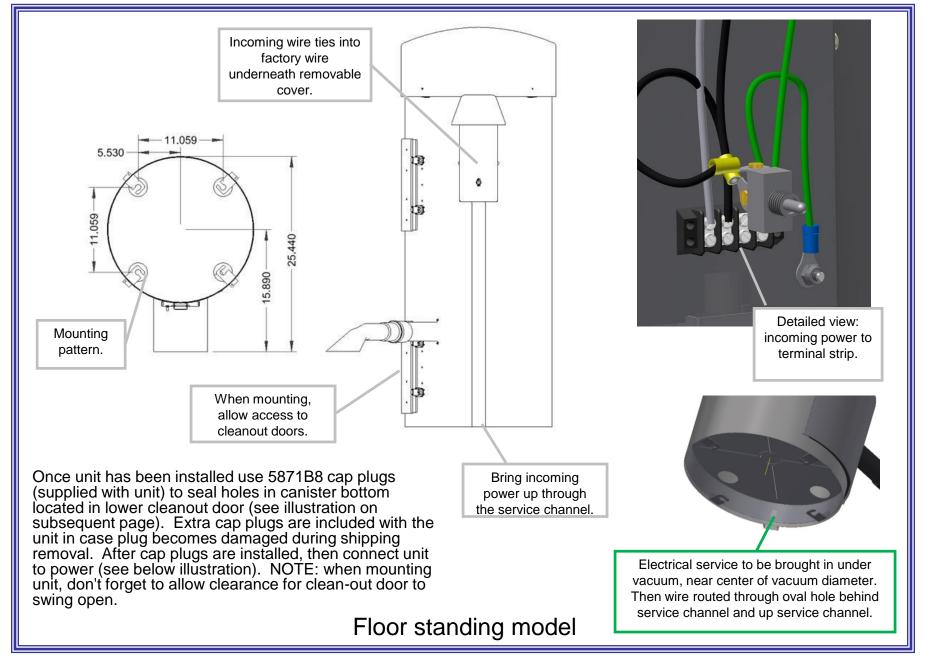
READ ALL INSTRUCTIONS BEFORE USING (THIS APPLIANCE)

WARNING – To reduce the risk of fire, electric shock, or injury:

- Do not use on wet surfaces.
- Use only as described in manual. Use only manufactures recommended attachments.
- Do not allow to be used as a toy. Close attention is necessary when used by or near children.
- Do not put any object into openings. Do not use with any opening blocked; keep free of dust, lint, hair and anything that may reduce air flow.
- Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.
- Do not use to pick up flammable or combustible liquids, such as gasoline, or use in areas where they may be present.
- Do not pick up anything that is burning or smoking, such as cigarettes, matches, or hot ashes.
- Do not use without dust bag and/or filters in place.

SAVE THESE INSTRUCTIONS

- Installation Instructions:
- Determine location to mount unit ("DANGER" "THIS EQUIPMENT INCORPORATES PARTS SUCH AS SWITCHES, MOTORS, OR THE LIKE THAT TEND TO PRODUCE ARCS OR SPARKS THAT CAN CAUSE AN EXPLOSION. WHEN LOCATED IN GASOLINE-DISPENSING AND SERVICE STATIONS INSTALL AND USE AT LEAST 20 FEET (6 M) HORIZONTALLY FROM THE EXTERIOR ENCLOSURE OF ANY DISPENSING PUMP AND AT LEAST 18 INCHES (450 MM) ABOVE A DRIVEWAY OR GROUND LEVEL."
- Run electrical service to that location (NOTE UNIT HAS WIRE PROVIDED UNDERNEATH TO CONNECT INCOMING POWER SUPPLY)
- **Grounding Instructions**: This appliance must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment-grounding terminal or lead on the appliance.
- Circuit must be protected by GFCI device.
- All local and national electric codes must be followed for installation and use.
 - Licensed electricians are recommended for installation.





Remove cover and tie into factory electrical here. Note: end user must provide on/off

switch.

Drill 4 holes for support brackets, size according to hardware – use 5/8 diameter minimum for hardware.

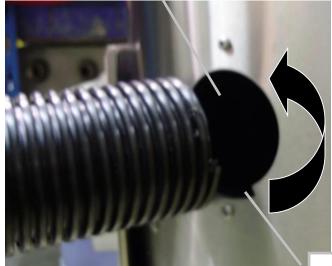
Bring incoming power through this conduit hole.

Installation hardware needs to be selected by the end user as installation surfaces vary from concrete, to block, to wood walls. Height to install to is also up to the end user. Use at least two people to lift during installation.

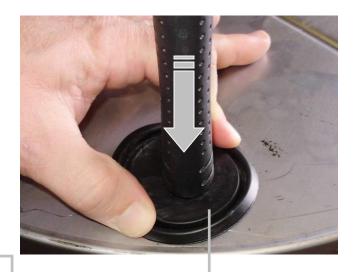
Once unit has been installed use 5871B8 cap plugs (supplied with unit) to seal holes in canister bottom located in lower cleanout door (see illustration on next page). Extra cap plugs are included with the unit in case plug becomes damaged during shipping removal. After cap plugs are installed, then connect unit to power (see below illustration). NOTE: when mounting unit, don't forget to allow clearance for clean-out door to swing open.

Wall mount model

To attach hose, thread into metal hole counter clockwise.



Edge of hose will need to start here.

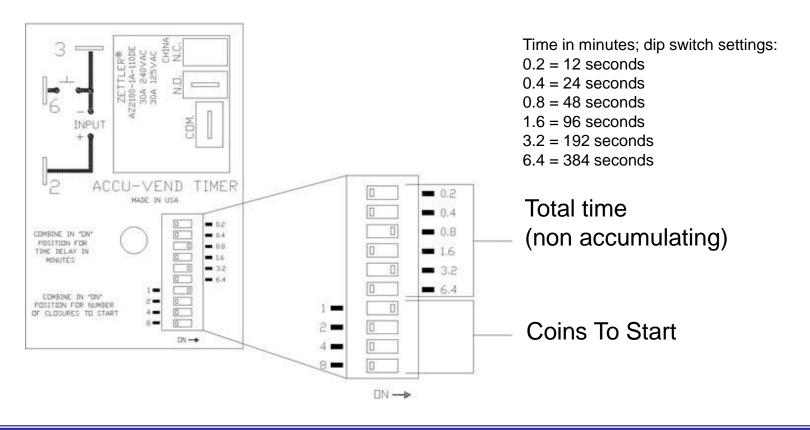


To insert 5871B8 cap plugs into bottom holes, pinch cap plug into place using index finger and thumb. With edges of plug resting against edges of hole, firmly push down on plug with end of hammer or other blunt object until plug snaps into place.

Programming:

JE Adams commercial vacuum models typically come with an "on/off" toggle switch, but are also available with the optional push button kit which incorporates the use of a timer. The below timer pictured is the standard SSAC model that allows the end user to select the "coins to start" and the "total time" by settings series of dip switches. The number of "coins to start" dip switch is how many quarters are needed to make the machine come on. In the below example, the "one coin" dip is selected which makes the unit come on with one coin. The "total time" will then need to be set, but a good rule of thumb would be 4 minutes which requires dip switches 3.2 and .8 to be set to on. This scenario means 1 quarter will provide 4 minutes of vacuum time. The total time can always be changed by adding or subtracting time. If the operator would later decide to increase the cost of the unit to "2" quarters, the 2 dip switch would need to be in the on position (all others off) and the time dip switches would still be 3.2 and .8 dips selected for 4 minutes. Timer is non accumulating so "coins to start" setting is just to make the machine come on time and "time" is total time regardless of coins to start.

NOTE: In the case of a free vend machine that incorporates the use of a push button, COINS TO START is set at 1.



Operating Instructions:

- Turn toggle switch to on position when machine needs to run, and off position when finished.
- In the case of a push button kit, press push button to activate machine. It will automatically shut off.
- Remove vacuum hose from hanger and vacuum subject accordingly. Do not vacuum wet objects or fine dust (ex
 – drywall dust).
- Return vacuum hose to hanger when finished.
- In the case of a dual hose model, hose claw must be returned to hanger and set against rubber pad to eliminate leaks in vacuum system. This will allow the opposite hose to have more suction while in use.

Maintenance:

- All servicing of machine should be conducted by an authorized service representative!
- Filter bags should be accessed and shaken down weekly. It is recommended to keep a new set of bags on hand so that once every few months the bags can be replaced and then laundered.
- To maintain performance, empty dirt bin from the canister on a regular basis.
- Periodically inspect wires and connections for wear or fatigue.
- Check vac hose for cracks on a weekly basis.
- Clean canister with a stainless steel cleaner as needed. Decals can be cleaned with mild soap and water.
- Check motor brushes approx. every 3 months for excessive wear. Motor brushes should be changed if they are shorter than 3/8". *Please disconnect power before doing this.*





DISCONNECT POWER BEFORE SERVICING OR TROUBLESHOOTING!





Troubleshooting: !DISCONNECT POWER BEFORE SERVICING OR TROUBLESHOOTING!

Problem	Possible cause	Solution				
Unit is not powered.	Breaker inside fuse panel is not in the on position.	Turn breaker on.				
	No power to machine.	Check incoming power line voltage.				
	t is not powered. Breaker inside fuse panel is not in the on position. No power to machine. Loose connection. Check incoming powe Check incoming power at 120V? Check incoming power at 120V? Check voltage and more Low voltage can cause the metal chassis. Are any of the machines wires worn through or connections not making contact? Inspect wiring and combends in wires and plate the metal chassis. Inadequate wire size ran to machine. Call electrical service versus Install correct breaker adequate to handle breaker adequate to handle breaker adequate to handle breaker adequate to handle breaker adequate wire size ran to machine. Replace motor brushes wing. Wac hose clogged? Filter bags need cleaned or dirt chamber needs emptied? Clean debris from vac Shake or clean filter be lower dirt chamber. Vac hose is split? Cleanout door gaskets torn or worn? Vac motor gaskets are worn or motor is not tight against. Dual vac hose unit, both hoses are being used. When both hoses are	Check incoming power connection.				
Machine is behaving	Is the incoming power at 120V?	Check voltage and monitor while machine runs.				
erratically.		Low voltage can cause erratic behavior.				
	Are any of the machines wires worn through or connections	Inspect wiring and connections. Look for sharp				
	not making contact?	bends in wires and places where wire is against				
Unit keeps tripping	Inadequate wire size ran to machine.	Call electrician and install proper wire size for				
breaker.		electrical service versus length or run.				
	Wrong size breaker.	Install correct breaker (only if wire size is				
		adequate to handle breaker).				
Fuses for vac motors keep	Inadequate wire size ran to machine.	Call electrician and install proper wire size for				
blowing.		electrical service versus length or run.				
Lack of vacuum suction.		Clean debris from vac hose.				
	Filter bags need cleaned or dirt chamber needs emptied?	Shake or clean filter bags or replace and empty				
	-	Replace/repair vac hose.				
	<u>×</u>	<u> </u>				
	Vac motor gaskets are worn or motor is not tight against.	Inspect/replace gaskets and assure motor is				
	Dual vac hose unit, both hoses are being used.	When both hoses are being used, suction will				
		be lower. Double check all 3 motors are				
		working however.				
	Lower chamber cap plugs/mounting hole covers have	Open lower chamber and inspect plugs, order				
	popped out?	new if needed.				
	Cleanout door gaskets torn or worn?	Replace gaskets.				
	One of the vac motors is not working?	Check line motor fuse and replace. Replace				
		motor if necessary.				

PART NO.

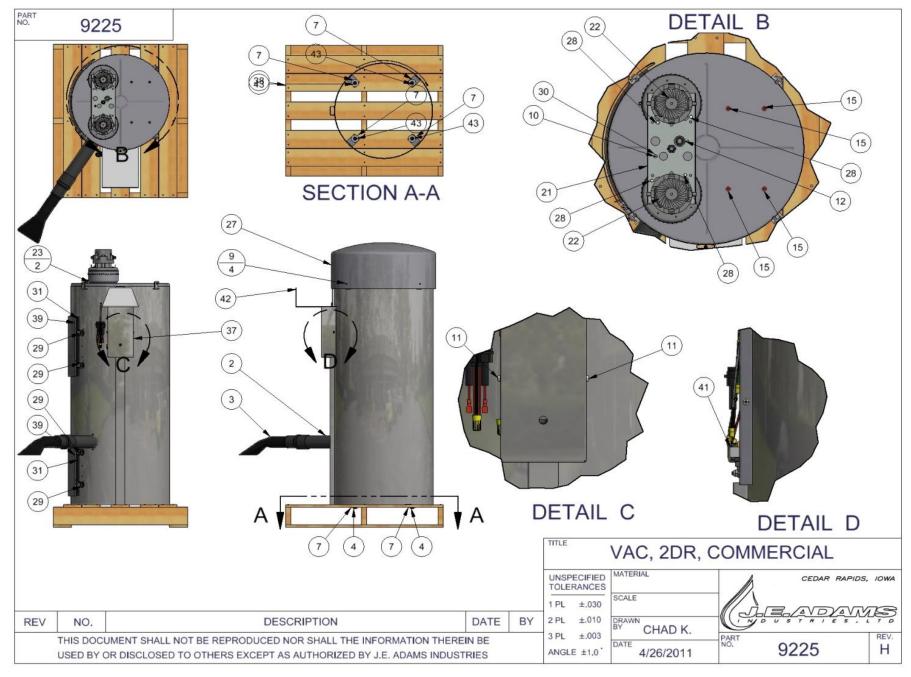
9225

	0220						
		BILL OF MATERIALS	.,			BILL OF MATERIALS	
ITEM	M PART NUMBER DESCRIPTION		QTY	ITEM	PART NUMBER	DESCRIPTION	QTY
31	8159	DOOR GASKET	2	1	1000	BIRD SEED, 10LBS	1
32	8183	DECAL, WARNING	2	2	2036	HOSE, 2" X 15' BLACK VACUUM	1
33	8423-2	DECAL, DOME	1	3	2058	CLAW/CUFF ASSEMBLY, 2"	1
34	8427-1	DECAL, CANISTER	1	4	5600D4	3/8-16 X 1.5 HHCS	4
35	8429-1	DECAL, HANG HOSE	1	5	5603D1	10 Std NC Nylock Nut	1
36	8437D001	DECAL, ETL LISTED	1	6	5603D11	1/2 Std NF Nylock Nut	1
37	8505-1	COVER, CONTROL PLATE	1	7	5606D22	WASHER, 3/8 FENDER	8
38	8605	PALLET, VAC, 26" X 30.5"	1	8	5606D7	FLAT WASHER, .160 ID X .500 OD	1
39	8615-5W	CLEANOUT DOOR WELDMENT	2	9	5619D1	SCR, HEX SOC BUT, HD CPCW, 1	4
40	8631	11 X 55 PAD FOR VAC	1	10	5627D2	6-32 x .63 PD, PH, MS	1
41	8673-10	2 MTR COMMERCIAL WIRE HARNESS	1	11	5636D1	#10-24 PHIL. PAN HEAD SCREW	2
42	9226W	CANISTER WELDMENT, 2D, COMMERCIAL	1	12	5639D4	RUBBER GROMMET	1
43	B5722-002	NUT, 3/8-16 UNC HEX LOCK NUT	4	13	5647D2	1/8" SS POP RIVET	16
				14	5647D8	3/16" SS POP RIVET	14
				15	5871B9	PLASTIC VAC LID PLUG	4



9	5619D1	SCR, HEX SOC BUT, HD CPCW, 1	4
10	5627D2	6-32 x .63 PD, PH, MS	1
11	5636D1	#10-24 PHIL. PAN HEAD SCREW	2
12	5639D4	RUBBER GROMMET	1
13	5647D2	1/8" SS POP RIVET	16
14	5647D8	3/16" SS POP RIVET	14
15	5871B9	PLASTIC VAC LID PLUG	4
16	5871b8	PLUG, VAC BOTTOM 2-1/2"	8
17	5901D1	YELLOW WIRE NUT	2
18	5901D4	ORANGE WIRE NUT	2
19	6082	BAG, 9 X 12	1
20	8047	BAG, 60 X 72	1
21	8051G	BRACKET, MOTOR MOUNT	1
22	8055EM	MOTOR, ELECTRO 120V	2
23	8057	MOTOR GASKET	2
24	8076	FILTER BAG	4
25	8081	CABLE TIE MOUNT	2
26	8084	CABLE TIE	3
27	8101	20" STAINLESS STEEL DOME	1
28	8108	#10 x 1/2 TAP SCREW	4
29	8153-1	LATCH, CLEANOUT DOOR	4
30	8157	NUT, #6-32 KEPP NUT STAINLESS	1

Н	7890	REMOVED 8424-1 AND ADDED 8427-1	11-21-16	СК	TITLE		
G	7727	REMOVED 5920, 8055LEAD-EM, 8221WH2, 8828	4-5-16	СК	IIILE	VAC, 2DR, C	COMMERCIAL
F	7151	REMOVED 8630B36	8-29-13	CK	UNSPECIFIED	MATERIAL	CEDAR RAPIDS, IOWA
E	6472	REVISED AND REDRAWN TO INVENTOR FROM AUTOCAD	4-26-11	CK	1 PL ±.030	SCALE	
REV	NO.	DESCRIPTION	DATE	BY	2 PL ±.010	DRAWN CHAD K.	JOBO AND LANDS
		IMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION THER OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADAMS INDUS			3 PL ±.003 ANGLE ±1.0	DATE 4/26/2011	PART 9225 H



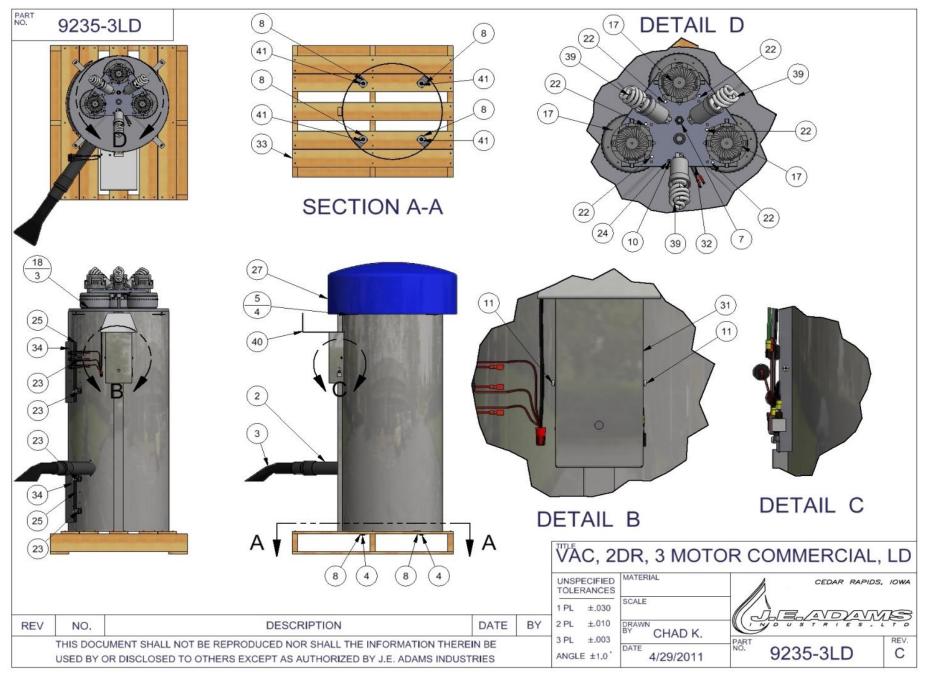
9235-3LD

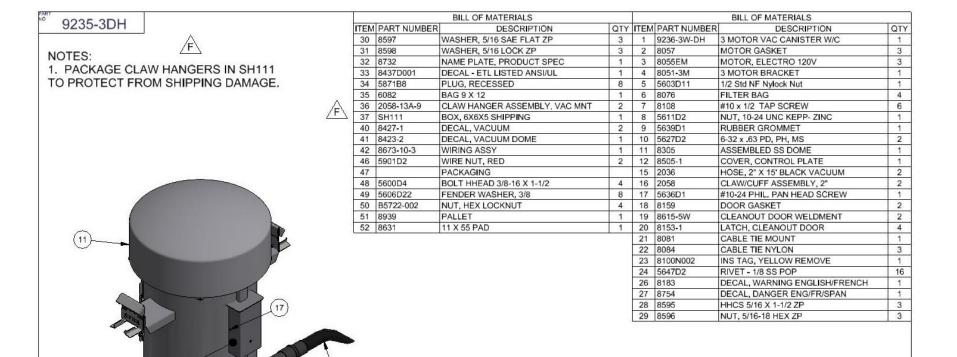
	500	BILL OF MATERIALS	7/25		25	BILL OF MATERIALS	
ITEM	PART NUMBER	DESCRIPTION	DESCRIPTION QTY ITEM PART NUMBER		DESCRIPTION	QTY	
32	8543K-3	3 MOTOR LIGHT KIT	1	1	1000	BIRD SEED, 10LBS	1
33	8605	PALLET, VAC, 26" X 30.5"	1	2	2036	HOSE, 2" X 15' BLACK VACUUM	1
34	8615-5W	CLEANOUT DOOR WELDMENT	2	3	2058	CLAW/CUFF ASSEMBLY, 2"	1
35	8631	11 X 55 PAD FOR VAC	1	4	5600D4	3/8-16 X 1.5 HHCS	4
36	8673-10-3	3 MTR COMMERCIAL WIRE HARNESS	1	5	5601D13	SCR,1/4-20x1/2 PPHSqConeStepZP	4
37	8732	NAMEPLATE, PRODUCT SPEC'S	1	6	5603D1	10 Std NC Nylock Nut	1
38	8754	WARNING DECAL	1	7	5603D11	1/2 Std NF Nylock Nut	1
39	8925	FLOURESCENT BULB	3	8	5606D22	WASHER, 3/8 FENDER	8
40	9236-3W	CANISTER WELDMENT, 2D, 3 MTR COMMERCIAL	1	9	5606D7	FLAT WASHER, .160 ID X .500 OD	1
41	B5722-002	NUT, 3/8-16 UNC HEX LOCK NUT	4	10	5627D2	6-32 x .63 PD, PH, MS	1
		.		11	5636D1	#10-24 PHIL. PAN HEAD SCREW	2
				12	5647D2	1/8" SS POP RIVET	16



8	5606D22	WASHER, 3/8 FENDER	8
9	5606D7	FLAT WASHER, .160 ID X .500 OD	1
10	5627D2	6-32 x .63 PD, PH, MS	1
11	5636D1	#10-24 PHIL. PAN HEAD SCREW	2
12	5647D2	1/8" SS POP RIVET	16
13	5647D8	3/16" SS POP RIVET	14
14	5871b8	PLUG, VAC BOTTOM 2-1/2"	8
15	6082	BAG, 9 X 12	1
16	8047	BAG, 60 X 72	1
17	8055EM	MOTOR, ELECTRO 120V	3
18	8057	MOTOR GASKET	3
19	8076	FILTER BAG	4
20	8081	CABLE TIE MOUNT	2
21	8084	CABLE TIE	3
22	8108	#10 x 1/2 TAP SCREW	6
23	8153-1	LATCH, CLEANOUT DOOR	4
24	8157	NUT, #6-32 KEPP NUT STAINLESS	1
25	8159	DOOR GASKET	2
26	8183	DECAL, WARNING	2
27	8306	24" PLASTIC DOME	1
28	8427-1	DECAL, CANISTER	1
29	8429-1	DECAL, HANG HOSE	1
30	8437D001	DECAL, ETL LISTED	1
31	8505-1	COVER, CONTROL PLATE	1

					TITLE O	DD AMOTO	D COMMEDCIAL	
С	7890	REMOVED 8424-1 AND ADDED 8427-1	11-22-16	CK	VAC, 2	DR, 3 MOTO	R COMMERCIAL,	LD
В	7727	REMOVED 5920, 8221WH3, 8828	4-5-16	СК	UNSPECIFIED TOLERANCES	MATERIAL	CEDAR RAPIDS,	IOWA
Α	6486	REVISED AND DRAWN TO INVENTOR; NO PREVIOUS DRAWING	4-29-11	СК	1 PL ±.030	SCALE		7
REV	NO.	DESCRIPTION	DATE	BY	2 PL ±.010	DRAWN CHAD K.	JOS TRIES	TO
3		UMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION THERE OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADAMS INDUS	THE STATE OF		3 PL ±.003 ANGLE ±1.0	DATE 4/29/2011	PART 9235-3LD	C





THIS MODEL IS A SPECIAL
"DUAL HOSE" UNIT BASED
ON JE ADAMS MODEL 9235-3.
NOTE: HOSES HAVE LIMITED
SHUTOFFS BUT MOST AIR FLOW
IS OBSTRUCTED WHILE HOSES
HANG IN HOLDERS.

F	8575	REMOVED 2058-13W, 2058-4, 2058-3, 5601D4, 5603D2, ADD 2058-13A-9, SH111	3/17/20	MWS	TITLE				
E	7727	REMOVED 8828, 5920, 8055LEAD-EM, B5996-010, B5997-001	4-5-16	CK	COMMERCIAL VAC - 3 MOTOR, 2 DOOR				
D	7374	ADD ITEM 53, NOTE 1, ITEM 36 WAS 9280F22.	12/22/14	MWS	UNSPECIFIED WATER	AL		CEDAR RAPI	DS, IOWA
С	5541	CHANGE TO LARGER PALLET 8939, WAS 8605	020910	JF	1 PL ± .030 BY	JC	DHN F		
В	5293	ADJUST BILL FOR NEW WIRING HARNESS WITH SWITCH	100709	JF	2 PL ± .020	12/2	22/2008	CONTRACT OF THE ST	MA
REV	NO.	DESCRIPTION	DATE	BY	3 PL ± .003 S0	ALE	SHEET	NO COOF COLL	REV.
THIS	DOCUMENT SHALL NOT	BE REPRODUCED NOR SHALL THE INFORMATION THEREIN BE USED BY OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADA	VS INDUSTRIES	21	ANGLE ±1"		1 / 2	9235-3DH	F

